

Joint Adhesive

UZIN MK 33

Dispersion joint adhesive (D3) for bonding tongue and groove joints

Description:

Dispersion joint adhesive for tongue and groove joints in:

- ▶ Pre-finished wood flooring
- ▶ Laminate flooring
- ▶ Chipboard

Also suitable as a multipurpose wood glue for a wide range of woods and wood materials, for gluing joints, plugs and dowels, etc.



Product Properties/Benefits:

Ready to use, high viscosity, water-based, white dispersion adhesive in a practical applicator bottle.

Composition: Poly vinyl acetate.

- ▶ Rapid drying / dries transparent
- ▶ High final strength
- ▶ Semi-rigid / flexible
- ▶ Good water-resistance
- ▶ Classification D3
- ▶ Solvent-free

Technical Data:

Packaging:	soft plastic bottle with nozzle
Packsize:	810 g
Shelf-Life:	minimum 12 months
Colour:	white
Specific Density:	approx. 1.08 kg / litre
Consumption:	5 – 30 g / lin. m. acc. to joint size
Working temperature:	18 – 25 °C / 64 – 77 °F
Open time:	5 – 10 minutes*
Load bearing:	after approx. 12 hours*
Final strength:	after 1 – 2 days*

* At 20 °C / 68 °F and 65 % relative humidity.

Consumption:

Consumption (acc. to size of joint)	5 – 30 g / lin. m.
810 g bottle is sufficient for approx.	25 – 150 lin. m.

Surface Preparation:

The surface must be sound, dry, absorbent, clean and free from materials that would impair adhesion.

Application:

1. Cut off the tip of the nozzle at an angle to give the required size of opening.
2. Apply adhesive to the upper surface of the tongue or into the groove. Then push the wood components together within the open time and, if necessary, knock together with a mallet or hammer.
3. If the correct quantity is applied, a small amount of glue will squeeze out of the joint.
4. With pre-finished wood flooring and laminate flooring, immediately wipe off any excess adhesive with a damp cloth.

Important Notes:

- ▶ Shelf-life minimum 12 months in original container when stored in relatively cool conditions. Protect from frost.
- ▶ Optimum working conditions are 18 – 25 °C / 64 – 77 °F, relative humidity < 75 %.

Protection of the Workplace and the Environment:

Solvent-free. Non flammable. Requires no special protection or precautions in general use. Avoid prolonged contact with skin or contact with eyes.

Disposal:

Dispose of empty packaging according to local regulations or recycle. Collect waste material, allow to dry out and harden and then dispose as Construction Waste.

The above information is based on our experience and careful investigations. The variety of associated materials and different construction and working conditions cannot be individually checked or influenced by us. The quality of your work depends, therefore, on your own professional judgement and product usage. If in doubt, conduct a small test or obtain technical advice. Observe the installation recommendations of the covering manufacturer. The publication of this Product Data Sheet invalidates all previous Product Information.

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