

Guarantee:

from UZIN and nora systems:

The generally recognized rules of the trade and technology apply for the application of our products. As we can have no influence on the different installation site conditions and on how the application is carried out, we would recommend that, for safety reasons, you should carry out sufficient trials with the various materials. The permanent and secure adhesion of the floor covering must be checked. Claims under the guarantee will be excluded if:

- Unusual influences affect the product, in particular of a chemical or mechanical nature
- A utilisation or application has taken place that deviates from the installation instructions.

In all cases, some adhesion tests must be carried out on-site before carrying out the application.

PRODUCT DATA SHEET & APPLICATION INSTRUCTIONS

Special tape for nora® stair systems

Goman 240

Secure gluing of nora® stair coverings

Product Properties / Benefits:

- ▶ nora systems – UZIN system guarantee
- ▶ Staircase remains open to traffic
- ▶ No need for contact adhesive
- ▶ Clean indoor air
- ▶ No pre-fitting and priming
- ▶ 3 – 5 times faster

Applications:

▶ **Suitable nora® rubber floor coverings:**

- norament® Steptread made from nora® rubber
- T 5044 stair nose profile with insert lip and the associated nora® surface products

▶ **Suitable sub-surfaces:**

Up to max. 1 mm profile height Stairs made from:

- Concrete (primed)
- Composition floors (primed)
- Ceramic tiling/Terrazzo
- Wood
- Metal (untreated)
- Filler (primed)

Technical Data:

Special acrylic adhesive

Will not dry out or become brittle

Application temperature from + 15 °C

Temperature resistant from – 40 °C to + 140 °C (when installed)

Shelf-life min. 2 years in original packaging; store protected from direct sunlight

Do not place rolls on to the cut surfaces without adhesive-resistant paper washers inbetween

Application Hints:

- ▶ To make the cutting easier, moisten your hands and the knife with water



for nora® stair systems
ON surfaces with up to 3 mm deep texture

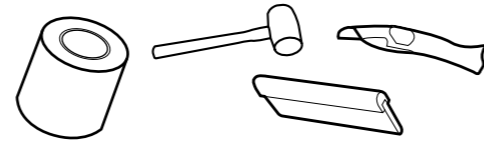
Preparation:

- ▶ Area of application: On stairs only, do not use on flat surfaces.
- ▶ Approval: Goman 240 has only been tested and approved for norament® Steptread and nora T 5044 stair nose profile in combination with nora® rubber floor coverings. No guarantee can be provided for the gluing of other materials.
- ▶ Preparation of the subsurface: The subsurface must be dry, hard, flat, able to be walked on and free of grease, dust and silicone, in accordance with the applicable, the respective valid national standard EN.
- ▶ Acclimatization: Before use, acclimatize Steptread T 5044 stair nosings and coverings at the installation location in accordance with the manufacturer's instructions.
- ▶ Stair nose: The front edge of the step must be straight and must match the shape of the profile. Broken-off or non-rectangular edges (noses) must be straightened with repair angles and be leveled.
- ▶ Binding the dust: any dust must be consolidated with a solventfree primer.
- ▶ No joints: Glue the covering down without joints (only use roll material). Obtain advice regarding the application when laying tiles.
- ▶ Edge finishings: Edge profiles and skirting boards from rubber are not suitable for gluing with Goman 240.
- ▶ Taking up: When removing a covering at a later date from a staircase that has been laid using Goman 240, adhesive remnants could remain on the subfloor. Goman 240 is therefore not suitable for use on existing coverings that should be able to be reused in their original condition at a later stage.

APPLICATION INSTRUCTIONS

What you need:

- ▶ Goman 240, cork rubber, carpet knife, rubber hammer



nora steptreads:

1

- ▶ Apply the Goman 240 over the full surface of the lowest riser and rub in
- ▶ Turn the projecting Goman 240 onto the step



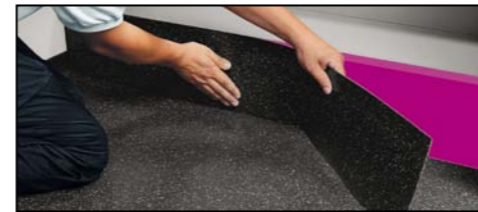
2

- ▶ From the second riser, apply the Goman 240 to the step without any gaps
- ▶ Do not cut back the overlapping Goman 240



3

- ▶ Cut the steptread to size according to the manufacturer's instructions
- ▶ Pull the protective paper off the lowest riser and fit the riser part
- ▶ Fit the riser section and rub in over the whole surface with the cork rubber



4

- ▶ Lay the steptread loosely on the step
- ▶ Mark the intersection of the step and the riser, and pre-bend the covering at the corner.



5

- ▶ Starting from the edge of the tread (the nose), fold back more than half the protective paper from the Goman 240



6

- ▶ Position the steptread and knock in the tread corner at all points using the rubber hammer
- ▶ Pull away the folded-back protective paper
- ▶ Rub in the whole step area using the cork rubber



7

- ▶ Pull the protective paper away from the riser
- ▶ Press the steptread into the corner at the step/riser transition
- ▶ Fold up the riser section and rub in over the whole surface with the cork rubber



8

- ▶ Cut away the excess covering flush with the step



Stair nosing profile T 5044:

1

- ▶ Apply the Goman 240 over the full surface of the lowest riser and rub in
- ▶ Turn the projecting Goman 240 onto the step



2

- ▶ From the second riser, apply the Goman 240 to the step without any gaps
- ▶ Do not cut back the overlapping Goman 240



3

- ▶ Pull the protective paper off the lowest riser, and fit the nose part made from nora®-covering
- ▶ Fit the riser section and rub in over the whole surface with the cork rubber
- ▶ Clean and match the T5044 stair nosing profile



4

- ▶ Starting from the end of the tread (the nose), fold back approx. 10 cm of the protective paper from the Goman 240



5

- ▶ Fit the matched T 5044 and hammer in well
- ▶ Push the cut covering into the insert lip of the T 5044 and secure



6

- ▶ Remove the rest of the protective paper up to the step/riser transition
- ▶ Position the step and rub in over the whole surface with the cork rubber



7

- ▶ Pull the protective paper from the Goman 240 on the next riser



8

- ▶ Press the covering into the corner at the step/riser transition.
- ▶ Fold up the riser section and rub in over the whole surface with the cork rubber



9

- ▶ Cut away the excess covering flush with the step

